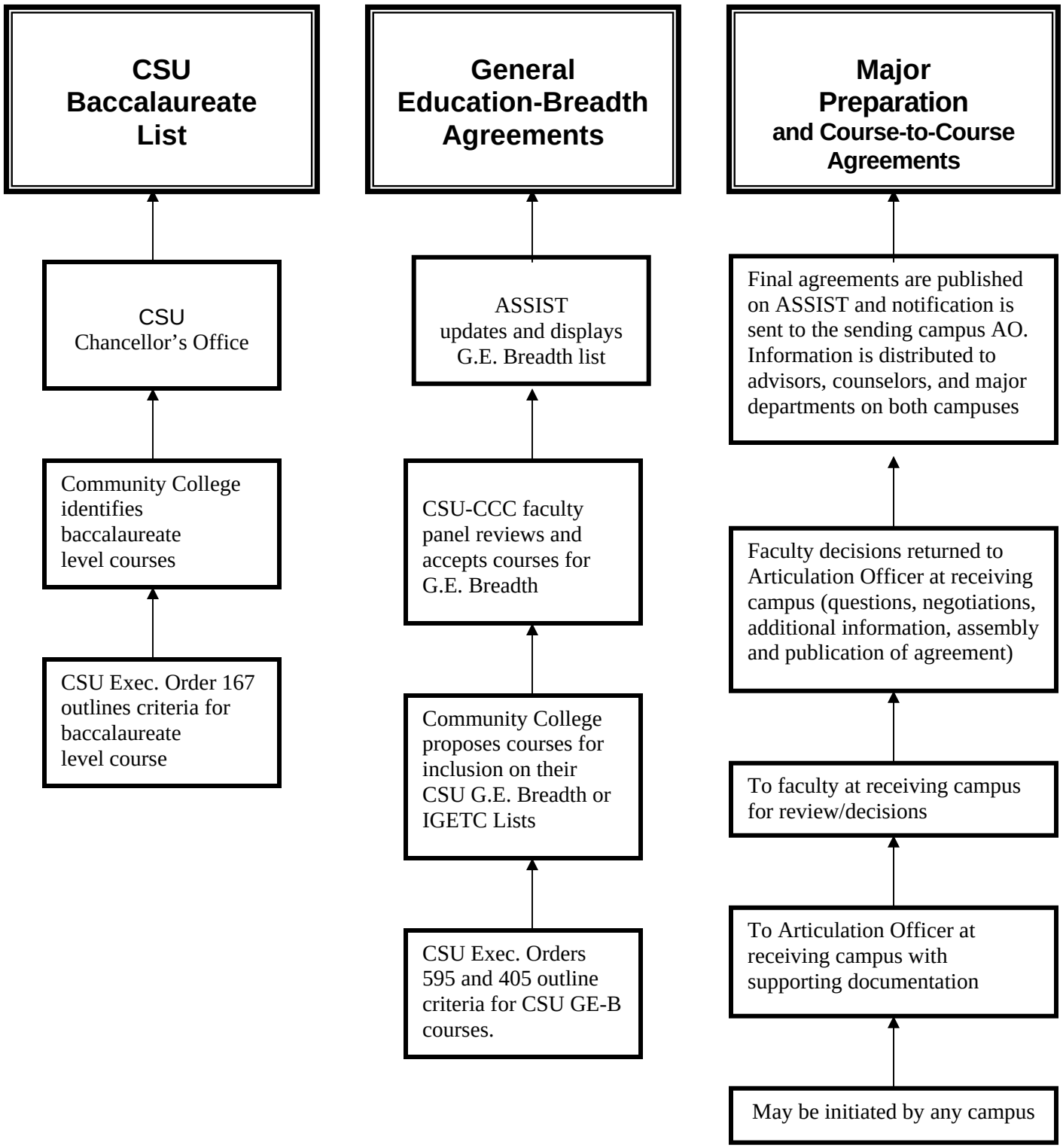General Model of CSU Articulation Process